



## Data Sheet and Application Guide

### Product Description

Thortex Chemi-Tech CR has been specifically developed as a 100% solids lining for the internals of tanks, vessels and other equipment in contact with dirty water, mild aqueous chemicals and oils.

### Product Features

- Combines good application characteristics with excellent corrosion protection and chemical resistance.
- Is designed for application in two or more coats by brush or roller.
- Is primarily intended for use on steel but can also be used on concrete surfaces with the appropriate primer.
- Excellent adhesion and abrasion resistance.

### Surface Preparation

Steel Surfaces - Steel surfaces should be abrasive blasted in accordance with NACE No 2/SSPC-SP10 Near White Metal, ISO 8501-1 grade Sa2½ or equivalent. The blast profile is generally specified by the client, a typical profile is 75-100 microns (3-4 mils). Where blast cleaning cannot be carried out the surface should be mechanically abraded to remove all loose scale and produce a surface with a coarse profile which is clean, dry and free from rust or dust.

Concrete Surfaces - Surfaces should be lightly abrasive blasted or mechanically scarified, taking care not to expose the aggregate. All dust and loose residue should then be removed and surfaces then sealed using Thortex Floor Tech SP Primer.

### Product Mixing

Thortex Chemi-Tech CR is a two component material comprising Base and Activator components which must be mixed together prior to use. Stir the contents of the Base component, continue stirring and gradually add the total contents of the Activator container, stir the combined mix until completely homogeneous. The mixed materials should be used within 45 minutes of mixing at 20°C (68°F). This time will be reduced at higher temperatures and extended at lower temperatures.

### Application Procedures

Do not apply when the relative humidity exceeds 85% or when the surface to be coated is less than 3°C (5°F) above the dew point. Minimum temperature for application and subsequent curing is 5°C (40°F).

Thortex Chemi-Tech CR is primarily designed for application by brush, roller, or plural component sprayer. Good quality brushes or short to medium pile rollers should be used for these methods of application. The product should be applied to give a uniform even coating thickness and optimum results are achieved when both material and substrate temperatures above 15°C. Clean all equipment immediately after use with solvent-based cleaner.

### Properties

Property	Value
Color	Light Grey, Mid Grey, Red
Ratio	3.5:1.5 By volume
<b>Drying &amp; Cure times at 20°C (68°F)</b>	
Useable Life	45 mins
Touch Dry	3-4 hours
Maximum Overcoating	48 hours
Minimum Overcoating	3-4 hours
Full Cure	7 days
Volume Solids	100%
Specific Gravity (Average Mixed)	1.5
Film Thickness (Typical)	Wet/Dry 250 microns (10 mils) per coat.
<b>Note:</b> Normally applied as a two coat system to achieve a nominal dry film thickness of 500 microns (20 mils). Detailed applied instructions in the form of system recommendations are available on request.	
Theoretical Coverage Rate	4 sqm/L @ 250 microns DFT (43 sqft/L @ 10 mils DFT)

## Packaging and Storage

Supplied in 5 liter units.

Use within 5 years of purchase. Store in original sealed containers at temperatures between 5°C (40°F) and 30°C (86°F).

## Handling and Safety Precautions

Read all Health Hazard, Precautionary and First Aid, Material Safety Data Sheet, and/or product label prior to handling or use.

## Ordering Information/Customer Service

For ordering technical or product information, or a copy of the Material Safety Data Sheet, please contact us:

Phone: 610-831-0222

Fax: 610-831-1910

Email: [info@thortex.com](mailto:info@thortex.com)

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